



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-1
Job Sheet 167217



Part No: D3574-1

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 11/7/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/6/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	2 pcs		11/6/17	0.00	0.91	Waterjet1		
110	QC	2 pcs		11/6/17	0.00	0.00	QC2	DAS 38 9-80	
120	QC	2 pcs		11/6/17	0.00	0.00	QC8		
130	Small Fab	2 pcs		11/7/17	0.00	0.50	Small Fab		DAS 38 9-80
140	QC	2 pcs		11/7/17	0.00	0.00	QC5		
150	Packaging	2 pcs		11/7/17	0.00	0.00	Packaging3	SMD	
160	QC21-SA	2 Ea		11/7/17	0.00	0.00	QC21		

MCS 17-10-31

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	43	724	0	0

Part Specifications

Specifications could not be found.

Plex 10/26/17 5:17 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____				MRB (QS1042) Approval	
Description Work Order Deviation				Disposition				Completed By	
Job No: 167217 Mfg Date: 10/31/17 Start up Operation 2 Operation: Quantity: Change No: Revision: PART NO: D3574-1 Cabin Floor Protector S003852 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause								Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence	
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified				No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due					

DART AEROSPACE LTD		Work Order:	167217
Description: Cabin Floor Protector		Part Number:	D3574-1
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.001	1			
7.37	+/-0.030	7.37	1			
10.75	+/-0.030	10.75	1			
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.25	1			
25.87	+/-0.030	25.87	1			
39.75	+/-0.030	39.75	1			
44.75	+/-0.030	44.75	1			
49.11	+/-0.030	49.11	1			
51.11	+/-0.030	51.11	1			
53.51	+/-0.030	53.51	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.75	+/-0.030	10.75	1			
11.06	+/-0.030	11.06	1			
14.75	+/-0.030	14.75	1			
25.50	+/-0.030	25.50	1			
25.75	+/-0.030	25.75	1			
26.00	+/-0.030	26.00	1			
32.87	+/-0.030	32.87	1			
38.81	+/-0.030	38.81	1			
44.75	+/-0.030	44.75	1			
45.00	+/-0.030	45.00	1			
48.25	+/-0.030	48.25	1			
58.38	+/-0.030	58.38	1			
61.25	+/-0.030	61.25	1			
64.13	+/-0.030	64.13	1			
64.63	+/-0.030	64.63	1			
66.50	+/-0.030	66.50	1			
7.50	+/-0.030	7.50	1			
9.50	+/-0.030	9.50	1			
10.38	+/-0.030	10.38	1			
10.88	+/-0.030	10.88	1			
14.50	+/-0.030	14.50	1			

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-1
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FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
16.56	+/-0.030	16.56	1			
18.75	+/-0.030	18.75	1			
24.13	+/-0.030	24.13	1			
26.50	+/-0.030	26.50	1			
30.50	+/-0.030	30.50	1			
33.88	+/-0.030	33.88	1			
39.50	+/-0.030	39.50	1			
40.25	+/-0.030	40.25	1			
43.50	+/-0.030	43.50	1			
43.83	+/-0.030	43.83	1			
46.60	+/-0.030	46.60	1			
7.63	+/-0.030	7.63	1			
11.00	+/-0.030	11.00	1			
11.50	+/-0.030	11.50	1			
16.75	+/-0.030	16.75	1			
19.00	+/-0.030	19.00	1			
22.50	+/-0.030	22.50	1			
30.75	+/-0.030	30.75	1			
32.63	+/-0.030	32.63	1			
32.75	+/-0.030	32.75	1			
35.13	+/-0.030	35.13	1			
36.50	+/-0.030	36.50	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.88	1			
43.63	+/-0.030	43.63	1			
0.125	+/-0.010	.128	1			

Measured by:		Audited by:	38 3-89	Prototype Approval:	N/A
Date:		Date:	OCT 31 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.02.28	New Issue	KJ/DD	
B	08.07.31	47.75 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	